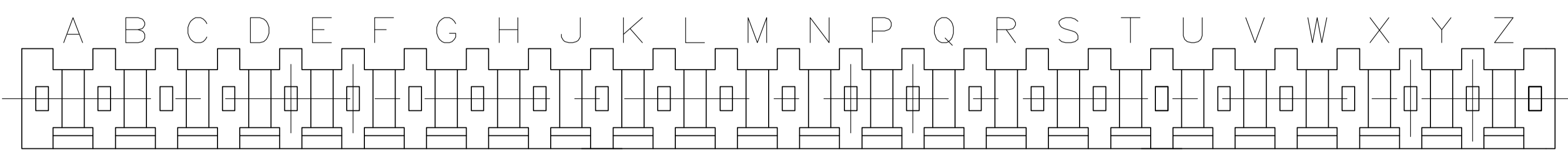


RECOMMENDED BOARD LAYOUTS



KEYWAY LOCATIONS (REF-SEE TABLE)
 (MATING LENGTH OF POST ON NEAR SIDE)
 SCALE 8:1

- 1 THE TIPS OF THE POSTS WILL NOT BE PLATED
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 3 .000050-.000150 BRIGHT TIN LEAD.
- 4 .000050-.000150 MATTE TIN.
- 5 ROHS /95 /EC/ COMPLIANT

4	A,C,E,H,K,M,Q,S,U,W,Y	11	3.855	3.744	24	25	5	7-87655-5
4	A,C,E,G,J,L,N,Q,S,U,W,Y	12	3.699	3.588	23	24	5	7-87655-4
4	A,D,G,K,N,R,U,X	8	3.543	3.432	22	23	5	7-87655-3
4	A,C,E,G,J,L,N,Q,S,U,W	11	3.387	3.276	21	22	5	7-87655-2
4	A,D,G,K,N,R,U	7	3.231	3.120	20	21	5	7-87655-1
4	A,C,E,G,J,L,N,Q,S,U	10	3.075	2.964	19	20	5	7-87655-0
4	B,D,F,J,L,N,Q,S	8	2.919	2.808	18	19	5	6-87655-9
4	A,D,F,J,M,P,S	7	2.763	2.652	17	18	5	6-87655-8
4	A,D,G,K,N,R	6	2.607	2.496	16	17	5	6-87655-7
4	A,C,E,G,J,L,N,Q	8	2.451	2.340	15	16	5	6-87655-6
4	A,D,G,K,N	5	2.295	2.184	14	15	5	6-87655-5
4	A,C,E,G,J,L,N	7	2.139	2.028	13	14	5	6-87655-4
4	A,D,J,M	4	1.983	1.872	12	13	5	6-87655-3
4	A,C,E,G,J,L	6	1.827	1.716	11	12	5	6-87655-2
4	A,D,G,K	4	1.671	1.560	10	11	5	6-87655-1
4	A,C,E,G,J	5	1.515	1.404	9	10	5	6-87655-0
4	A,D,G	3	1.359	1.248	8	9	5	5-87655-9
4	A,C,E,G	4	1.203	1.092	7	8	5	5-87655-8
4	A,C,E	3	1.047	.936	6	7	5	5-87655-7
4	A,C,E	3	.891	.780	5	6	5	5-87655-6
4	A,D	2	.735	.624	4	5	5	5-87655-5
4	A,C	2	.579	.468	3	4	5	5-87655-4
4	A	1	.423	.312	2	3	5	5-87655-3
4	A	1	.267	.156	1	2	5	5-87655-2
3	A,C,E,H,K,M,Q,S,U,W,Y	11	3.855	3.744	24	25	3	2-87655-5
3	A,C,E,G,J,L,N,Q,S,U,W,Y	12	3.699	3.588	23	24	3	2-87655-4
3	A,D,G,K,N,R,U,X	8	3.543	3.432	22	23	3	2-87655-3
3	A,C,E,G,J,L,N,Q,S,U,W	11	3.387	3.276	21	22	3	2-87655-2
3	A,D,G,K,N,R,U	7	3.231	3.120	20	21	3	2-87655-1
3	A,C,E,G,J,L,N,Q,S,U	10	3.075	2.964	19	20	3	2-87655-0
3	B,D,F,J,L,N,Q,S	8	2.919	2.808	18	19	3	1-87655-9
3	A,D,F,J,M,P,S	7	2.763	2.652	17	18	3	1-87655-8
3	A,D,G,K,N,R	6	2.607	2.496	16	17	3	1-87655-7
3	A,C,E,G,J,L,N,Q	8	2.451	2.340	15	16	3	1-87655-6
3	A,D,G,K,N	5	2.295	2.184	14	15	3	1-87655-5
3	A,C,E,G,J,L,N	7	2.139	2.028	13	14	3	1-87655-4
3	A,D,J,M	4	1.983	1.872	12	13	3	1-87655-3
3	A,C,E,G,J,L	6	1.827	1.716	11	12	3	1-87655-2
3	A,D,G,K	4	1.671	1.560	10	11	3	1-87655-1
3	A,C,E,G,J	5	1.515	1.404	9	10	3	1-87655-0
3	A,D,G	3	1.359	1.248	8	9	3	87655-9
3	A,C,E,G	4	1.203	1.092	7	8	3	87655-8
3	A,C,E	3	1.047	.936	6	7	3	87655-7
3	A,C,E	3	.891	.780	5	6	3	87655-6
3	A,D	2	.735	.624	4	5	3	87655-5
3	A,C	2	.579	.468	3	4	3	87655-4
3	A	1	.423	.312	2	3	3	87655-3
3	A	1	.267	.156	1	2	3	87655-2

FINISH	KEYWAY LOCATIONS	NO OF KEYWAY	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L A MAYER 14JUL87	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± -	CHK J SCHIEFFER 14JUL87	
2 PLC ± -	3 PLC ± -	APVD J SCHIEFFER 14JUL87	NAME HEADER ASSEMBLY, MOD 1, RIGHT ANGLE, SINGLE ROW, .156 CL
4 PLC ± -	ANGLES ± -	PRODUCT SPEC 108-25016	
MATERIAL: HOUSING FLAME RESISTANT BLACK THERMOPLASTIC. POSTS - BRASS	FINISH: SEE TABLE	WEIGHT: -	RESTRICTED TO
CUSTOMER DRAWING		SIZE: A1	SCALE: 4:1
DRAWING NO: 00779		CAGE CODE: -	SHEET 1 OF 1
DRAWING NO: 87655		REV: M1	